MILKTRONICS

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How to calibrate a VOA on cream FAT measurement?

The VOA needs to be in the process when the cream product is running at approximately 40%.

Press ESC for a few seconds

1/SYSTCONF is displayed

2/Goto OUTPCONF

ENTER

3/Goto to USERPNTS

ENTER

4/Goto POINT 2

ENTER

5/Goto EDIT

ENTER

Current value

Needs to be changed to 20000.000

Enter value 20000.000

6/Press ENTER a few times until you reach the next page

Current value

Change value to 60.000

Enter value 60.0000

ENTER

SAVE?

ENTER

ESC 3 times to get back to normal display

Process Adjustment Instructions (Step 5 – Point 2 FU):

- The percentage displayed during the process may not accurately reflect the LAB value.
- At **Step 5**, the **Point 2 FU** must be adjusted accordingly:
  - If the **LAB value is higher** than the process reading, **increase** the FU.
  - If the **LAB value is lower** than the process reading, **decrease** the FU.

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